

Leading with Integrity · Excelling in Quality · Pioneering Service  
诚信经营·质量第一·服务至上



ONE STOP SOLUTIONS FOR  
**FASTENERS**  
紧固件一站式采购



匠鑫国内官网  
Chinese Website



匠鑫独立站  
English Website

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工厂地址：中国浙江省湖州市德清县新安镇中南高科产业园B27幢  
Factory Address: Building B27, Zhongnan High tech Industrial Park, Xin'an Town, Deqing County, Huzhou City, Zhejiang Province, China

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网址：<https://www.zjjiangxin.com/>  
<https://www.jiangxinfastener.com/>



**杭州匠鑫实业有限公司**

**HANGZHOU JIANGXIN INDUSTRY CO., LTD**

螺栓|螺母|螺丝|垫圈|塞打螺栓|马车螺栓|外六角螺栓|法兰螺栓  
Bolt|Nut|Screw|Washer|Shoulder Bolt|Carriage Bolt|Hex Head Bolt|Flange Bolt

服/务/点/滴 / 紧/固/全/球 /  
Fastening the World with Premier Service



匠鑫/JIANGXIN

# HISTORY

## 20年砥砺前行



优质的材料  
Premium Materials



先进的研发  
Advanced R&D



可靠的质量  
Reliable Quality

OEM & ODM

OEM&ODM



工厂直销  
Factory Direct Sales



定制化包装  
Customized Packaging

夯实每一步，展望下一步。  
Ensuring Stability, Embracing Future.



公司成立  
Company Founded.



杭州匠鑫实业有限公司  
HANGZHOU JIANGXIN INDUSTRY CO., LTD

2004年

浙江匠歆智能科技  
有限公司成立  
Zhejiang Jiangxin Intelligent  
Technology Co.,Ltd was Founded.



杭州匠鑫实业有限公司  
HANGZHOU JIANGXIN INDUSTRY CO., LTD  
浙江匠歆智能科技有限公司  
ZHEJIANG JIANGXIN INTELLIGENT TECHNOLOGY CO.,LTD

2016年

外贸公司：名螺科技  
(杭州)有限公司成立  
Our Trading Company: Mingluo Tech-  
nology(Hangzhou) Co., Ltd was Founded.



杭州匠鑫实业有限公司  
HANGZHOU JIANGXIN INDUSTRY CO., LTD  
浙江匠歆智能科技有限公司  
ZHEJIANG JIANGXIN INTELLIGENT TECHNOLOGY CO.,LTD  
名螺科技(杭州)有限公司  
MINGLUO TECHNOLOGY (HANGZHOU) CO., LTD

2024年

发展历程  
DEVELOPMENT HISTORY





杭州匠鑫实业有限公司2004年成立，**国家高新技术企业，浙江省科技型企业**，是一家集生产、研发、销售为一体的专业紧固件制造商，拥有世界先进水平的紧固件生产设备（如智能化冷镦机、打头机、自动化热处理生产线等）及检验检测设备（如投影、拉力检测机、金相切割机等）。另外匠鑫还运用**ERP生产系统和紧固件行业MES系统**，对生产管控、质量检测等方面都起到了更加规范、有效的作用。

公司通过ISO9001、IATF16949国际质量管理体系认证，在华东地区布有经销网点和物流配送中心，公司专业生产经营**德标（DIN）、美标（ANSI、ASME）、国际标准（ISO）、国标（GB）、日标（JIS）、英标（BSW）**等标准件及非标准件高强度螺栓和高级膨胀螺栓，材料涉及各种碳钢、不锈钢304、316。产品广泛应用于高铁、汽车、船舶、机械、模具、电子及建筑等领域。并以其性能良好、安装快捷、外形美观、兼容稳固等诸多优点，深受中外客商青睐。

Founded in 2004, Hangzhou Jiangxin Industry Co., Ltd is a nationally recognized high-tech enterprise and a technology-driven company in Zhejiang Province. As a specialized manufacturer integrating production, R&D, and sales of fasteners, we pride ourselves on utilizing world-class fastener manufacturing equipment, including advanced intelligent cold heading machines, screw heading machines, and automatic heat treatment production lines. Our quality control is reinforced by cutting-edge inspection and testing equipment, such as measuring projectors, tensile testing machines, and metallographic cutting machines. Furthermore, Jiangxin leverages ERP & MES systems specifically tailored for the fastener industry, enhancing our production management and quality control processes to achieve more standardized and efficient outputs.

The company has passed the ISO9001 and IATF16949 international quality management system certification and has distribution outlets and logistics distribution centers in East China. The company specializes in the production and operation of standard and non-standard parts such as **German standard (DIN), American standard (ANSI, ASME), international standard (ISO), national standard (GB), Japanese standard (JIS), and British standard (BSW)**, high-strength bolts, and high-grade expansion bolts. The materials involve various carbon steels and stainless steels (304 and 316). The products are widely used in the fields of high-speed railway, automobile, ship, machinery, mold, electronics, and construction. With its good performance, fast installation, beautiful appearance, stable compatibility, and many other advantages, it is favored by Chinese and foreign merchants.

**匠鑫简介**  
Company Profile





诚信经营·质量第一·服务至上

Leading with Integrity

Excelling in Quality

Pioneering Service

办公室

Office



仓库

Storehouse



匠鑫团队

Jiangxin Team



生产1车间

Production Workshop 1



生产2车间

Production Workshop 2



生产3车间

Production Workshop 3



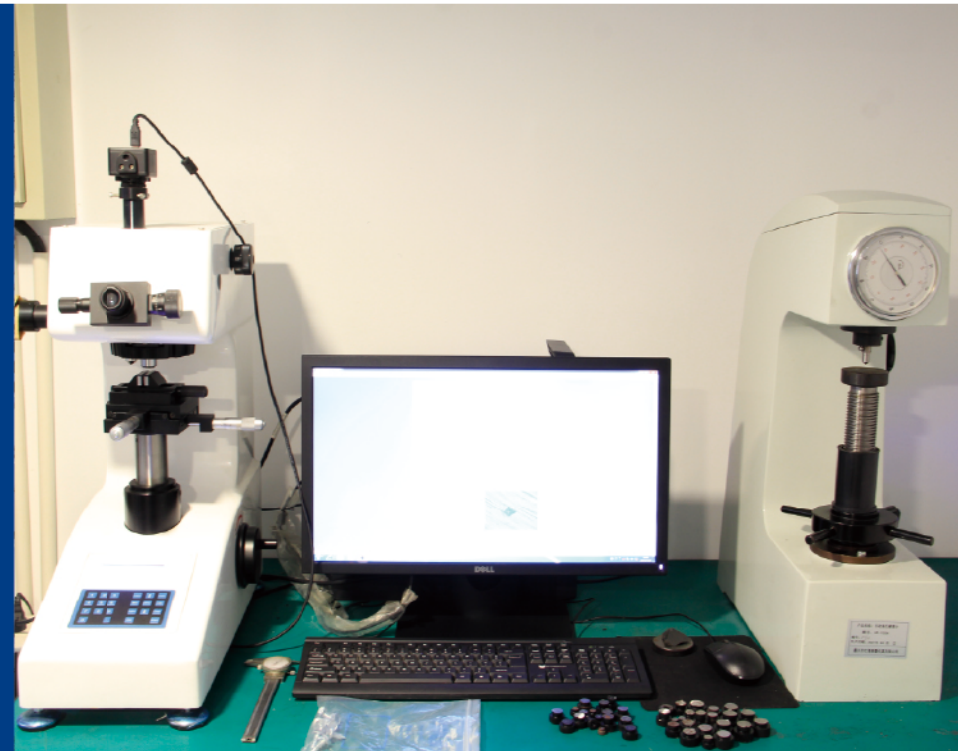




# 质量检验

## Quality Inspection

紧密齐全的全套检测设备,健全的ISO9001质量认证体系,配备专业人员,以及专业的ERP控制系统,进料、生产、成品、出货等环节检验,以保证提供客户更好、更优的产品。



We are equipped with a comprehensive and fully integrated set of advanced inspection equipment, supported by a robust ISO9001 quality management system. With specialized personnel and a dedicated ERP control system, we conduct thorough inspections at every stage, including raw material intake, production, finished products, and shipping, ensuring that we consistently deliver superior products to our customers.



**拉力检测机**  
Tensile Tester



**硬度检测机**  
Hardness Tester



**投影检测机**  
Profile Projector



**光学筛选机**  
Glass Dial  
Sorting Machine



**金相抛光机**  
Metallographic  
Polishing Machine



**金相切割机**  
Metallographic  
Cutting Machine



# Certificates & Honors

## 部分证书&荣誉



高新技术企业证书  
High-Tech Enterprise Certificate



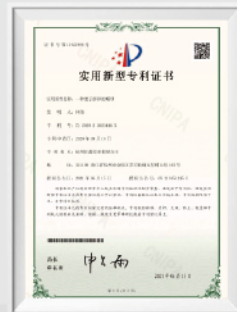
浙江省科技型中小企业证书  
Zhejiang Province Science and Technology SMEs Certificate



ISO 9001证书  
ISO 9001 CERTIFICATES



IATF 16949证书  
IATF 16949 CERTIFICATES



荣誉证书  
Honorary Certificate



荣誉证书  
Honorary Certificate



## 塞打螺栓 / SHOULDER BOLT

内六角 / HEX SOCKET HEAD

### 规格 / SIZE

直径(Dia): 6 mm - 24 mm

长度(Length): 8 mm - 180 mm

直径(Dia): 1/4 inch - 3/4 inch

长度(Length): 3/8 inch - 6 inch

### 等级 / GRADE

12.9

### 标准 / STANDARD

ISO 7379 / ASME B18.3.4

### 材质 / MATERIAL

合金钢 / 304 316 不锈钢

ALLOY STEEL / STAINLESS

STEEL 304 316



M5



M6



M10



M12



M16



M20

主打产品介绍  
Featured Products



# 六角法兰螺栓 / HEX FLANGE BOLT

发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

## 规格/SIZE

标准件|接受定制

Standard Size

Accept Customization

## 等级/GRADE

2/5/8/4.8/8.8/10.9

## 标准/STANDARD

ASME B18.2.1.8/DIN6921/GB5787/GB5789

## 材质/MATERIAL

碳钢/合金钢/304 316不锈钢

CARBON STEEL/ALLOY STEEL/  
STAINLESS STEEL 304 316



American  
Grade 2



American  
Grade 5



American  
Grade 8



Grade 8.8



Grade 10.9

主打产品介绍  
Featured Products



# 外六角螺栓 / HEX BOLT

发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

## 规格/SIZE

直径(Dia): 1.6 mm - 160 mm

直径(Dia): 3/8 inch - 6 inch

## 等级/GRADE

2/5/8/8.8/10.9/12.9

## 标准/STANDARD

ANSI/ASME B18.2.1/DIN933/931/GB5782/GB5783

## 材质/MATERIAL

碳钢/合金钢/304 316不锈钢

CARBON STEEL/ALLOY STEEL/

STAINLESS STEEL 304 316



American  
Grade 2



American  
Grade 5



American  
Grade 8



Grade 4.8



Grade 8.8



Grade 12.9

Featured Products  
主打产品介绍



# 马车螺栓 / CARRIAGE BOLT

发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

## 规格/SIZE

直径(Dia): 5 mm - 20 mm

直径(Dia): 0.19 inch - 1 inch

## 等级/GRADE

2/5/8/ 4.8/8.8/10.9

## 标准/STANDARD

ANSI/ASME B18.5/DIN603/GB12/GB14

## 材质/MATERIAL

合金钢/304 316不锈钢

CARBON STEEL/ALLOY STEEL/

STAINLESS STEEL 304 316



American  
Grade 2



American  
Grade 5



American  
Grade 8



Grade 10.9



F593C

主打产品介绍  
Featured Products



# 标准件

## Standard Fastener

标准件是按照国家或国际标准生产的紧固件。这些标准规定了材料、尺寸、强度等特性，确保其不同应用中的互换性和可靠性。常见的标准件包括螺栓、螺母、垫圈等，广泛应用于机械制造、建筑等领域。

Standard fasteners are fasteners produced according to national or international standards. These standards specify characteristics such as material, size, and strength, ensuring interchangeability and reliability in various applications. Common standard parts include bolts, nuts, and washers, widely used in mechanical manufacturing, construction, and other fields.



## 内六角圆柱头机螺丝

/HEXAGON SOCKET HEAD CAP SCREW  
发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

### 规格/SIZE

标准件|接受定制  
Standard Size  
Accept Customization  
等级/GRADE  
8.8/10.9/12.9

### 标准/STANDARD

DIN912/GB70  
材质/MATERIAL  
碳钢/合金钢/304 316不锈钢  
CARBON STEEL/ALLOY STEEL/  
STAINLESS STEEL 304 316



## 内六角平圆头机螺钉/圆杯

/HEXAGON SOCKET BUTTON HEAD SCREW  
发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

### 规格/SIZE

标准件|接受定制  
Standard Size  
Accept Customization  
等级/GRADE  
8.8/10.9/12.9

### 标准/STANDARD

ANSI/ASME B18.3SH/ISO7380  
材质/MATERIAL  
碳钢/合金钢/304 316不锈钢  
CARBON STEEL/ALLOY STEEL/  
STAINLESS STEEL 304 316

## 内六角平圆头带华司螺钉

/HEXAGON SOCKET BUTTON HEAD SCREWS WITH COLLAR  
发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

### 规格/SIZE

标准件|接受定制  
Standard Size  
Accept Customization  
等级/GRADE  
8.8/10.9/12.9

### 标准/STANDARD

ISO7380-2  
材质/MATERIAL  
碳钢/合金钢/304 316不锈钢  
CARBON STEEL/ALLOY STEEL/  
STAINLESS STEEL 304 316



## 内六角沉头机螺丝/平杯

/HEX SOCKET COUNTERSUNK MACHINE SCREW  
发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

### 规格/SIZE

标准件|接受定制  
Standard Size  
Accept Customization  
等级/GRADE  
8.8/10.9/12.9

### 标准/STANDARD

ANSI/ASME B18.3F/DIN7991  
材质/MATERIAL  
碳钢/合金钢/304 316不锈钢  
CARBON STEEL/ALLOY STEEL/  
STAINLESS STEEL 304 316



## 十字盘头机螺钉

/PHILLIPS PAN HEAD MACHINE SCREW  
发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

### 规格/SIZE

标准件|接受定制  
Standard Size  
Accept Customization  
等级/GRADE  
4.8/American Grade 8

### 标准/STANDARD

ANSI/ASME B18.6.3P/GB818  
材质/MATERIAL  
碳钢/合金钢/304不锈钢  
CARBON STEEL/ALLOY STEEL/  
STAINLESS STEEL 304





# 标准件 Standard Fastener



## 十字沉头机螺丝

/PHILLIPS COUNTERSUNK MACHINE SCREW  
发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

### 规格/SIZE

标准件|接受定制  
Standard Size  
Accept Customization  
等级/GRADE  
4.8/American Grade 2

### 标准/STANDARD

ANSI/ASME B18.6.3F/GB819  
材质/MATERIAL  
碳钢/合金钢/304 316不锈钢  
CARBON STEEL/ALLOY STEEL/  
STAINLESS STEEL 304 316

## 弹簧垫圈 /SPRING WASHER

发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

### 规格/SIZE

标准件|接受定制  
Standard Size  
Accept Customization  
等级/GRADE  
N/A

### 标准/STANDARD

ANSI/ASME B18.21.1/DIN127/GB93  
材质/MATERIAL  
碳钢/304不锈钢  
CARBON STEEL/STAINLESS  
STEEL 304



## 六角螺母 /HEX NUT

发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

### 规格/SIZE

标准件|接受定制  
Standard Size  
Accept Customization  
等级/GRADE  
2/5/8 (ANSI/ASME),  
4/8/10/12 (METRIC)

### 标准/STANDARD

ANSI/ASME B18.2.2/DIN934  
/GB6170/GB52  
材质/MATERIAL  
碳钢/合金钢/304 316不锈钢  
CARBON STEEL/ALLOY STEEL/  
STAINLESS STEEL 304 316



## 平垫圈 /加大垫圈

/FLAT WASHER/EXTRA LARGE GASKET  
发黑/镀锌/达克罗等/BLACK/ZINC/DACROMET

### 规格/SIZE

标准件|接受定制  
Standard Size  
Accept Customization  
等级/GRADE  
2/5/8(US), 4/8(Metric)

### 标准/STANDARD

ANSI/ASME B18.22.1 SAE/USS/  
DIN125/DIN9021/GB97  
材质/MATERIAL  
SPCC/Q235/碳钢/304不锈钢  
SPCC/Q235/Carbon Steel/  
Stainless Steel 304





非标准件是不符合国家或国际标准的紧固件，通常是  
根据特定需求定制的。这些紧固件可以在尺寸、材料  
或设计上有所不同，满足特殊应用场景的要求。非标  
准件通常用于专门的设备或定制项目。

Non-standard fasteners are fasteners that do not conform to national or  
international standards and are usually customized based on specific  
requirements. These fasteners may differ in size, material, or design to  
meet the demands of special applications. Non-standard parts are often  
used in specialized equipment or custom projects.

**法兰台阶螺栓**  
FLANGE STEP BOLT ▶



**轮胎螺栓**  
WHEEL BOLT ▶



**平圆头梅花槽螺丝**  
TORX MOUNTING SCREW ▶



**一字槽法兰自攻**  
SLOTTED FLANGE  
SELF-TAPPING SCREW ◀



**法兰钻尾钉**  
HEXAGON FLANGE HEAD  
SELF TAPPING SCREW ◀



**T型滚花颈螺栓**  
T-HEAD BOLT WITH  
KNURLED NECK ◀

**非标准件**  
Non-Standard  
Fastener

**如需定制更多非标紧固件，  
欢迎联系我们！  
Contact Us For More Info**



# 非标准件

Non-Standard  
Fastener

四方头紧定螺栓  
(头部烤红漆)  
RED SQUARE HEAD  
SET SCREW



T型螺栓  
T BOLT



轮毂螺栓  
WHEEL STUD



缩尾法兰螺栓  
FLANGE BOLT  
WITH PILOT POINT



双头自攻螺栓  
DOUBLE HEADED  
SELF TAPPING SCREW



柱头打孔钻尾螺丝  
SAMMYS STYLE SELF  
DRILLING SCREW

如需定制更多非标紧固件，  
欢迎联系我们！

Contact Us For More Info



# 螺栓、螺钉和螺柱的机械和物理性能

## Performance Parameters of Bolts, Screws and Studs

依据标准:ISO898.1-2013/GB/T3098.1-2010

NO.	机械或物理性能	性能等级					
		8.8		9.8	10.9	12.9	
		d ≤ 16mm	d > 16mm	d ≤ 16mm			
1	抗拉强度Rm/Mpa	公称C	800		900	1000	1200
		min	800	830	900	1040	1220
2	下屈服强度R <sub>eLd</sub> /Mpa	公称C	--	--	--	--	--
		min	--	--	--	--	--
3	规定非比例延伸0.2%的应力R <sub>p0.2</sub> /Mpa	公称C	640	640	720	900	1080
		min	640	660	720	940	1100
4	紧固件实物的规定非比例延伸0.0048d的应力R <sub>pf</sub> /Mpa	公称C	--	--	--	--	--
		min	--	--	--	--	--
5	保证应力S <sub>pf</sub> /Mpa	公称	580	600	650	830	970
	保证应力比	S <sub>p0.01</sub> /R <sub>eL</sub> min或S <sub>p0.01</sub> /R <sub>p0.2</sub> min或S <sub>p0.01</sub> /R <sub>pf</sub> min	0.91	0.91	0.90	0.88	0.88
6	机械加工试件的断后伸长率A%	min	12	12	10	9	8
7	机械加工试件的断面收缩率Z%	min	52		48	48	44
8	紧固件实物的断后伸长率A <sub>r</sub> , (见附件C)		--	--	--	--	--
9	头部坚固性		不得断裂或出现裂缝				
10	维氏硬度/HV, F≥98N	min	250	255	290	320	385
		max	320	335	360	380	435
11	布氏硬度/ HBW, F=30D <sup>2</sup>	min	245	250	286	316	380
		max	316	331	355	375	429
12	洛氏硬度/HRB	min	--				
		max	--				
12	洛氏硬度/HRC	min	22	23	28	32	39
		max	32	34	37	39	44
13	表面硬度/HV 0.3	max	h			h, i	h, j
14	螺纹未脱碳层的高度E/mm	min	1/2h		2/3h	3/4h	
	螺纹全脱碳层的深度G/mm	max	0.015				
15	再回火后硬度的降低值/HV	max	20				
16	破坏扭矩M <sub>b</sub> /Nm	min	按GB/T 3098.13的规定				
17	吸收能量K <sub>v</sub> k <sub>1</sub> /J	min	27	27	27	27	m
18	表面缺陷		GB/T 5779.1			GB/T 5779.3	

a. 数值不适用于栓接结构。  
 b. 对栓接结构d≥M12。  
 c. 规定公称值, 仅为性能等级标记制度的需要。  
 d. 在不能测定下屈服强度R<sub>eL</sub>的情况下, 允许测量规定非V比例伸长0.2%的应力R<sub>p0.2</sub>。  
 e. 对性能等级4.8、5.8和6.8的R<sub>pf</sub> min数值尚在调查研究中。  
 表中数值是按保证载荷比计算给出的, 而不是实际值。  
 f. 表5和表7规定了保证载荷值。  
 g. 在紧固件的末端测定硬度时, 应分别为: 250HV、238HV或HRBmax99.5。

h. 当采用HV0.3测定表面硬度及芯部硬度时, 紧固件的表面硬度不应比芯部硬度高出30HV单位。  
 i. 表面硬度不应超出390HV。  
 j. 表面硬度不应超出435HV。  
 k. 试验温度在-20°C下测定, 见9.14  
 l. 适用于d≥16mm  
 m. K<sub>v</sub>数值尚在调查研究中。  
 n. 由供需双方协议, 可用GB/T 5779.3代替GB/T5779.1。

NO.	Mechanical or Physical Performance	Strength Grade					
		8.8		9.8	10.9	12.9	
		d ≤ 16mm	d > 16mm	d ≤ 16mm			
1	Tensile strength, Rm, Mpa	nominal	800		900	1000	1200
		min	800	830	900	1040	1220
2	Lower yield strength, R <sub>eLd</sub> , Mpa	nominal	N/A				
		min	N/A				
3	Stress at 0.2 % non-proportional elongation, R <sub>p0.2</sub> , Mpa	nominal	640	640	720	900	1080
		min	640	660	720	940	1100
4	Stress at 0.0048d non-proportional elongation for full-size fasteners, R <sub>pf</sub> , Mpa	nominal	N/A				
		min	N/A				
5	Stress under proof load, S <sub>pf</sub> , MPa	nominal	580	600	650	830	970
		Proof strength ratio S <sub>p, nom</sub> /R <sub>eL, min</sub> or S <sub>p, nom</sub> /R <sub>p0.2 min</sub> or S <sub>p, nom</sub> /R <sub>pf, min</sub>	0.91	0.91	0.90	0.88	0.88
6	Percentage elongation after fracture for machined test pieces, A, %	min	12	12	10	9	8
7	Percentage reduction of area after fracture for machined test pieces, Z, %	min	52		48	48	44
8	Elongation after fracture for full-size fasteners, A <sub>r</sub> (see also Annex C)		N/A				
9	Head soundness		No fracture				
10	Vickers hardness, HV, F≥98N	min	250	255	290	320	385
		max	320	335	360	380	435
11	Brinell hardness, HBW, F=30D <sup>2</sup>	min	245	250	286	316	380
		max	316	331	355	375	429
12	Rockwell hardness, HRB	min	N/A				
		max	N/A				
12	Rockwell hardness, HRC	min	22	23	28	32	39
		max	32	34	37	39	44
13	Surface hardness, HV 0.3	max	h			h, i	h, j
14	Height of non-decarburized thread zone, E, mm	min	1/2h		2/3h	3/4h	
	Depth of complete decarburization in the thread, G, mm	max	0.015				
15	Reduction of hardness after retempering, HV	max	20				
16	Breaking torque, M <sub>b</sub> , Nm	min	According to GB/T 3098.13				
17	Impact strength, K <sub>v</sub> k <sub>1</sub> , J	min	27	27	27	27	m
18	Surface integrity in accordance with		GB/T 5779.1			GB/T 5779.3	

a. Values do not apply to structural bolting.  
 b. For structural bolting d ≥ M12.  
 c. Nominal values are specified only for the purpose of the designation system for property classes.  
 d. In cases where the lower yield strength, R<sub>eL</sub>, cannot be determined, it is permissible to measure the stress at 0.2% non-proportional elongation R<sub>p0.2</sub>.  
 e. For the property classes 4.8, 5.8 and 6.8, the values for R<sub>pf</sub> min are under investigation. The values at the time of publication of this part are given for calculation of the proof stress ratio only. They are not test values.  
 f. Proof loads are specified in Tables 5 and 7.  
 g. Hardness determined at the end of a fastener shall be 250HV, 238 HB or 99.5 HRB maximum.

h. Surface hardness shall not be more than 30 Vickers points above the measured base metal hardness of the fastener when determination of both surface hardness and base metal hardness are carried out with HV 0.3.  
 i. Surface hardness shall not be more than 390HV.  
 j. Surface hardness shall not be more than 435HV.  
 k. Values are determined at a test temperature of -20°C (see 9.14).  
 l. Applies to d ≥ 16mm.  
 m. Value for K<sub>v</sub> is under investigation.  
 n. Instead of GB/T5779.1, GB/T5779.3 may apply by agreement between the manufacturer and the purchaser.





# 行程指引

## How to Reach Us



北京 - 杭州	飞机	约3小时
广州 - 杭州	飞机	约2小时
香港 - 杭州	飞机	约2小时
Beijing - Hangzhou	By air	3 hours
Guangzhou - Hangzhou	By air	2 hours
Hong Kong - Hangzhou	By air	2 hours



上海 - 杭州	高铁	约45分钟
北京 - 杭州	高铁	约6小时
广州 - 杭州	高铁	约8.5小时
香港 - 杭州	高铁	约7小时
Shanghai - Hangzhou	By train	45 mins
Beijing - Hangzhou	By train	6 hours
Guangzhou - Hangzhou	By train	8.5 hours
Hong Kong - Hangzhou	By train	7 hours

如果您不确定最佳路线，可以与我们联系。  
我们会给您建议，以确保您有一个愉快的旅行。

If you are not sure for the best route, you could contact us.  
We will give you suggestion to assure you have a good trip.